

Luran 338L

Styrene Acrylonitrile (SAN)

TECHNICAL DATASHEET

DESCRIPTION

Luran® 338L is an easy-flow grade of SAN, suitable for moldings with very thin walls and / or adverse flow length to wall ratio. It features excellent transparency, a light intrinsic color and very good color consistency.

FEATURES

- Excellent transparency
- Light natural color
- Good surface appearance
- Extremely easy flow

APPLICATIONS

- Cosmetic packaging

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Volume Rate 220 °C/10 kg	ISO 1133	cm ³ /10 min	40
Mechanical Properties			
Izod Notched Impact Strength, 23 °C	ISO 180/A	kJ/m ²	2
Izod Notched Impact Strength, -30 °C	ISO 180/A	kJ/m ²	2
Izod Unnotched Impact Strength	ISO 180	kJ/m ²	14
Charpy Notched Impact Strength, 23° C	ISO 179	kJ/m ²	1.7
Charpy Notched Impact Strength, -30 °C	ISO 179	kJ/m ²	1.5
Charpy Unnotched, 23 °C	ISO 179	kJ/m ²	14.5
Charpy Unnotched, -30 °C	ISO 179	kJ/m ²	15
Tensile Strain at Break, 23 °C	ISO 527	%	2
Tensile Modulus	ISO 527	MPa	3500
Hardness, Rockwell		M scale	67
Hardness, Ball Indentation	ISO 2039-1	MPa	162
Thermal Properties			
Vicat Softening Temperature VST/B/50 (50N, 50 °C/h)	ISO 306	°C	105
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	86
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	98

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Coefficient of Linear Thermal Expansion	ISO 11359	10 ⁻⁶ /°C	63
Thermal Conductivity	DIN 52612-1	W/(m K)	0.17
Electrical Properties			
Dielectric Constant (100 Hz)	IEC 60250	-	3
Dissipation Factor (100 Hz)	IEC 60250	10 ⁻⁴	47
Dissipation Factor (1 MHz)	IEC 60250	10 ⁻⁴	64
Volume Resistivity	IEC 60093	Ohm*m	>1E13
Surface Resistivity	IEC 60093	Ohm	>1E14
Optical Properties			
Refractive Index, Sodium D Line	ISO 489	-	1.569
Light Transmission at 550 nm	ASTM D 1003	%	>89
Haze	ASTM D 1003	%	<1
Other Properties			
Density	ISO 1183	kg/m ³	1080
Moisture Absorption, Equilibrium 23 °C/50% RH	ISO 62	%	0.2
Processing			
Linear Mold Shrinkage	ISO 294-4	%	0.3 - 0.7
Melt Temperature Range	ISO 294	°C	200 - 250
Mold Temperature Range	ISO 294	°C	40 - 80
Drying Temperature		°C	80
Drying Time		h	4